

**ABSTRACT OF THE DISCLOSURE**

The present invention relates to a disc-shaped material  
 a made <sup>from</sup> ~~of~~ a metal sheet, provided for <sup>the</sup> manufacture of <sup>a</sup> the pulley  
 5 or the like. According to the present invention, even if the  
 a metal sheet is thin and light weight, <sup>a</sup> the peripheral wall  
 a <sup>of sufficient</sup> ~~ensuring an enough~~ strength can be formed, by <sup>the</sup> following steps:  
 a rotating the material held between a pair of dies ~~100, 200~~, and  
 a pressing an outer periphery of the material by means of a forming  
 a 10 roller ~~500~~, in a radially inward direction, thereby thickening  
 a axially the outer periphery of the material to be extended to  
 a both sides of a non-processed portion ~~14~~, thus forming the  
 a peripheral wall ~~21~~.

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